

## SECTION ROLLS

### BENDMAK PRO Series



PRO 100

PRO 60

PRO 42

Technical Informations	PRO 30		PRO 40		PRO 42		PRO 55		PRO 61		PRO 81		PRO 101	
Angle Toe Out	40 x 5	400	50 x 5	850	45 x 5	1000	50 x 5	1000	30 x 30 x 3 50 x 50 x 5	250 500	35 x 35 x 3 70 x 70 x 8 80 x 80 x 8	500 1200 1600	50 x 50 x 6 90 x 90 x 8 100 x 100 x 10	700 1000 1400
Angle Toe In	40 x 5	500	50 x 5	1200	45 x 5	1200	50 x 5	1200	30 x 30 x 3 40 x 40 x 5 50 x 50 x 6	400 600 1000	70 x 40 x 4 70 x 70 x 9 80 x 80 x 8	600 1000 2000	50 x 50 x 6 80 x 80 x 8 100 x 100 x 10	800 1200 1600
Tee Toe Out	50 x 6	800	50	650	45	1000	50	600	30 x 30 x 3 80 x 40 x 7.5	300 600 1000	70 x 30 x 4 70 x 70 x 8 80 x 85 x 8	400 1000 1400	100	1200
Tee Toe In	50	850	50	900	45	1200	50	600	30 x 30 x 3 50 x 50 x 6 70 x 35 x 6		30 x 30 x 4 70 x 70 x 8 80 x 80 x 8	400 1000 1400	100	1000
Flat On Edge	50	800	50	750	50 x 10	600	50 x 15	1000	40 x 10 60 x 20 80 x 25	220 500 2100	40 x 10 80 x 25 100 x 20	300 700 2100	120	1200
Flat	50 x 10	800	60 x 10 50 x 12	800 800	60 x 20	600	80 x 16	1200	50 x 5 80 x 16 80 x 20		50 x 10 80 x 20 120 x 30	260 400 600	40 x 10 100 x 20 120 x 25	400 600 1600
Square	80 x 15	700	120 x 15	750	28 x 28	1200	35 x 35	1400	15 30 35	300 600 1400	30 40 45	300 500 1000	60 x 10 100 x 20 200 x 35	400 600 1000
Round	30 x 30	700	35 x 35 20 x 20	1200 400	30	600	40	800	20 35 40	300 600 800	35 50 60	300 500 1000	30 50 60	400 500 1000
Tube	030	700	035	800	60 x 2	1600	70 x 2	1600	25 x 1.5 60 x 2 70 x 2	200 800 1600	40 x 2 100 x 2 100 x 3	400 2400 3000	40 60 70	400 600 800
Pipe	0 60 x 2	1200	070 x 2	1200	48.3 x 2.9	600	60.3 x 3.2	1000	26.5 x 2.3 48.3 x 2.9 60.3 x 3.2	200 600 1000	48.3 x 3.2 88.9 x 3.2 88.9 x 4	400 1000 1600	50 x 2 120 x 2 140 x 3	600 2000 3000
RHS	48.3 x 3.2	900	33.7 x 2.65	320	50 x 2.5 x 2.5	1200	80 x 30 x 3	4000	30 x 15 x 1.5 60 x 30 x 2.5 80 x 30 x 3	300 2000 6000	50 x 25 x 2 80 x 40 x 5 100 x 40 x 3.2	600 2000 3000	60.3 x 3.21 114.3 x 3.6 114.3 x 4.5	400 1000 1600
RHS	50 x 30 x 3		40 x 40 x 3		45 x 45 x 2.5	2000	60 x 60 x 3	4000	20 x 20 x 2 50 x 50 x 2.5 60 x 60 x 3	240 1600 4000	40 x 40 x 2.7 70 x 70 x 3.2 70 x 70 x 4	500 1600 30000	40 x 20 x 2 100 x 50 x 5 140 x 40 x 3	500 3000 4000
Channel Leg Out	40 x 40 x 3		60 x 60 x 3		UNP60	800	UNP80	800	30 x 15 x 4 60 x 30 x 6 80 x 45 x 6	300 400 800	60 x 30 x 6 120 x 55 x 6 140 x 60 x 7.5	400 800 1200	50 x 50 x 2.5 90 x 90 x 4 100 x 100 x 5	500 2500 3000
Channel Leg In	UNP50	400	UNP60	550	UNP60	750	UNP80	1000	30 x 15 x 4 50 x 25 x 5 80 x 45 x 6	300 500 1000	60 x 30 x 6 120 x 55 x 6 140 x 60 x 7.5	400 800 1200	180 x 70 200 x 75	800 1200
I	UNP50	500	UNP60	700									180 x 70 200 x 75	800 1200
Power (kW)	0.75		1.5						4 + 0.75		5.5 + 1.5		11	
Rolls (mm)	137 / 132		155						177		245		315	
Shaft Ø (mm)	35 / 30		50 / 50						60 / 60		80 / 80		100	
Bending Speed (m/min)	2.1		4.3						6.4		4.2		5.4	
Weight (kg)	185		400						1080		1600		2240	
W x L x H (mm)	670 x 530 x 1350		730 x 830 x 1350						940 x 1260 x 1390		1040 x 1375 x 1540		1220 x 1435 x 1680	